

Work Order ID 139884

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139884

Need for an order

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Item ID: D3113-1 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Spring
 Start Date: 12/11/2015 Start Qty: 4.00 *4* Cust Item ID:
 Required Date: 12/18/2015 Req'd Qty: 4.00 *4* Customer:
 Reference:

Approvals: Process Plan: SA Date: 01/15/12/11 Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3113	Rev B								

100 0.00
 100 FLOW WATER JET
 Waterjet Memo 0.00
 FLOW CNC Waterjet 1-Cut as per Dwg D3113
 Dwg Rev: B
 Prog Rev: B
 2-Deburr if necessary
 110 0.00
 110 QC2- Inspect parts off machine FAI/FAIB
 QC Memo 0.00
 Quality Control

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 Item Name: Spring
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 Required Date: 12/18/2015 Req'd Qty: 4.00 ***4*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC8- Inspect parts - second check	0.00							16 9-89
120						(46)			15/12/18
QC	Memo	0.00							
Quality Control									
130	Identify as per dwg & Stock Location: <u>CA2</u>	0.00							
130									
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

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Picklist Print

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Parent Item: D3113-1

D3113-1

Parent Item Name: Spring

Start Date: 12/11/2015

Required Date: 12/18/2015

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP A02.05.16New IssueNG

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S16GA		Purchased			No	100	sf	175.7500	0.05	0.210526			

M304S16GA

304/316 Sheet .063

EL 15-12-18

Location

Loc Qty

Loc Code

MAT019

175.75

m132797

4.45

m132835

11.3

m133511

160

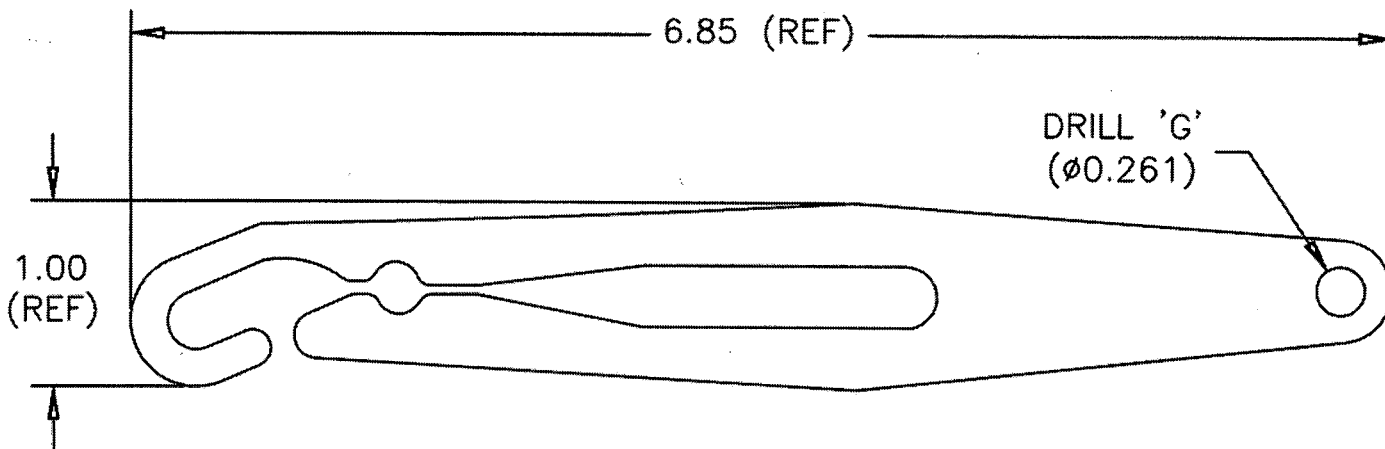
0.41



DESIGN A	DRAWN BY JF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED A	APPROVED A	DRAWING NO. D3113	REV. B SHEET 1 OF 1
DATE 04.10.18		TITLE SPRING	SCALE 1:1
A	02.04.12	NEW ISSUE	
B	04.10.18	ADD PART MARKING; ADDED ANNEALED	

RELEASED
04.11.23

20251211
SA 139884



D3113-1 SPRING

NOTES:

- 1) MACHINE PER DWG FILE "D3113-B1.DWG"
- 2) MATERIAL: ANNEALED 16 GAUGE (0.063" REF) AISI 304/316 SS SHEET PER MIL-S-5019 (REF DART SPEC M304S16GA)
- 3) FINISH: NONE
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 7) IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER

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